

Nanospoke Targets and their Fabrication

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Lady Margaret Hall, Oxford

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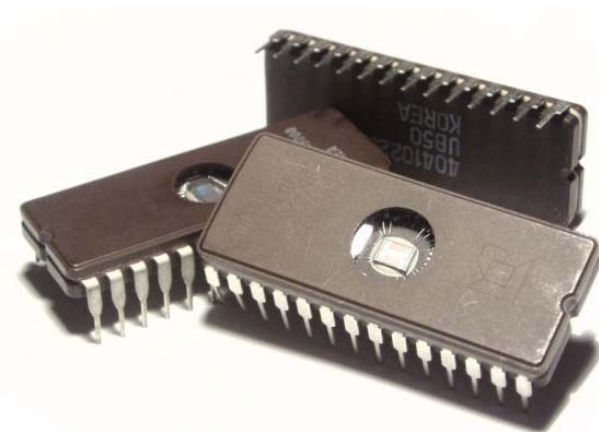
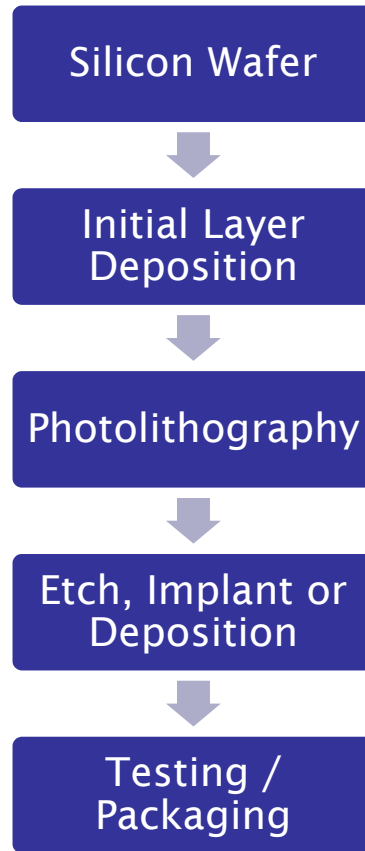
Science & Technology
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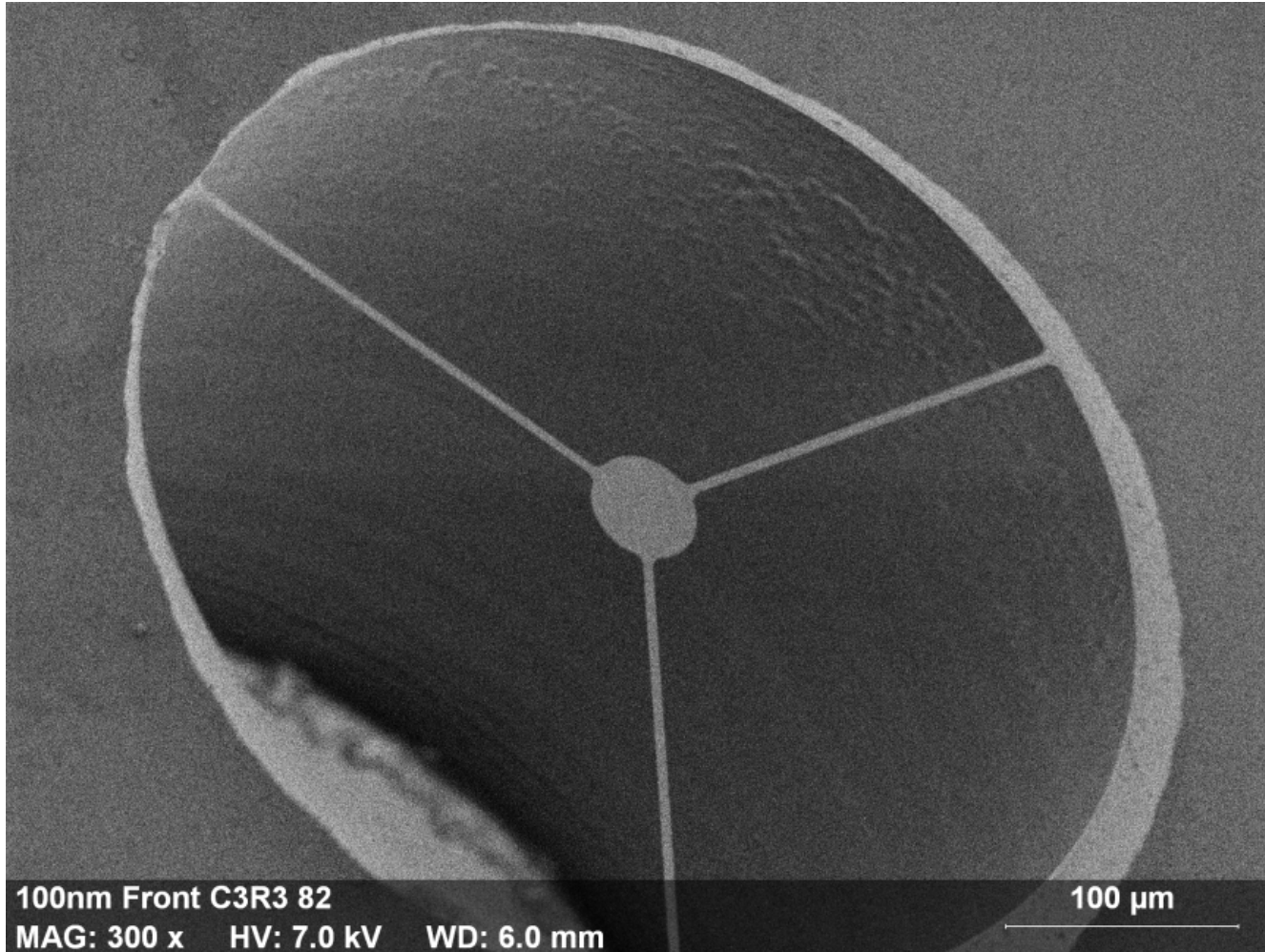
- Based at STFC, Rutherford Appleton Laboratory
- 1200m² of class 100 and class 1000 cleanrooms
- Photo- and E-beam lithography
- DRIE and Wet etch
- PECVD and Thermal deposition
- Low Volume Wafer Based Research and Manufacturing



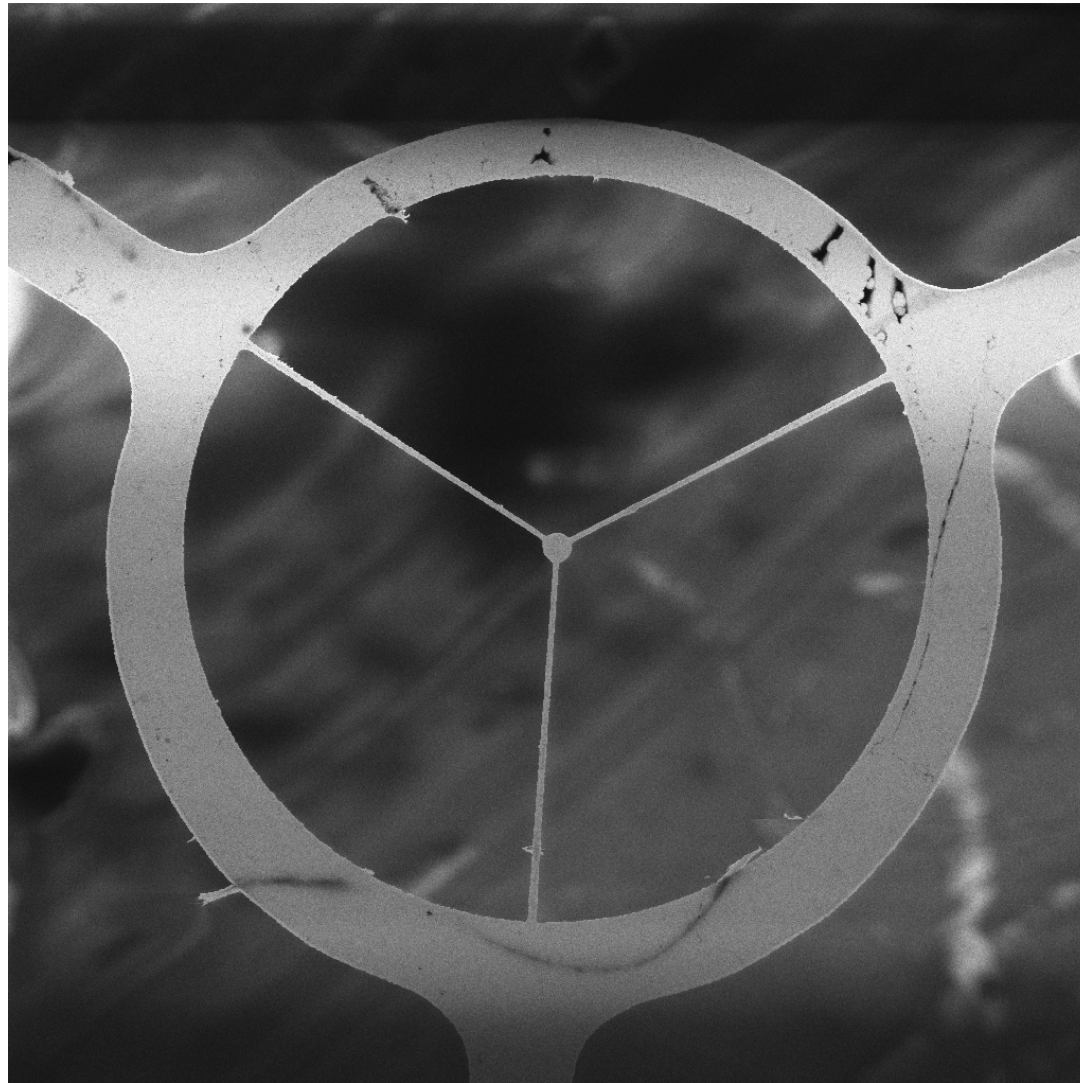
Wafer-based Manufacturing




Nitride Membrane Microspoke Targets



Nitride Membrane NANOspeoke Targets



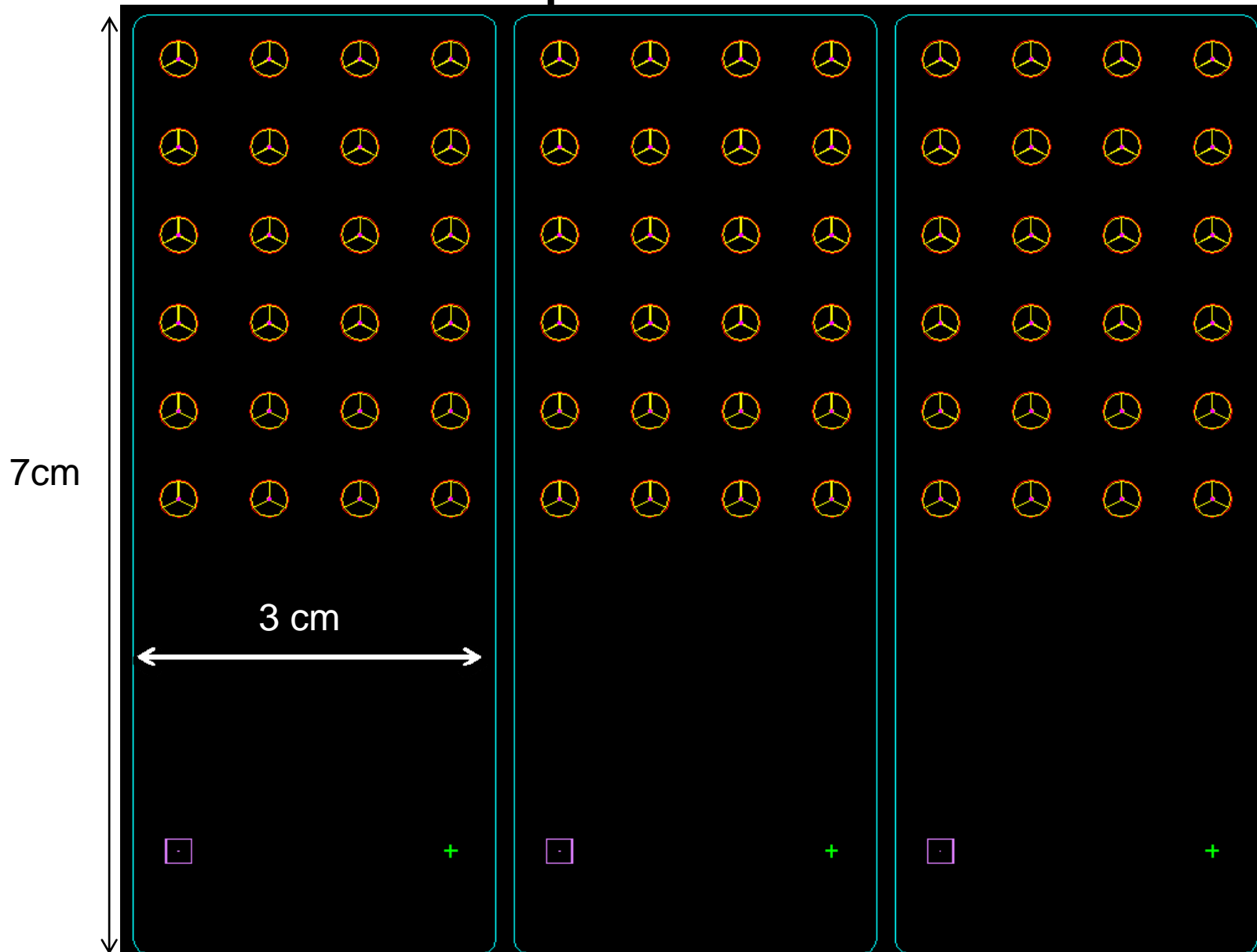
| | | | | |
|--|---------------|-----------------|---------------|-----------------|
|  CARL ZEISS SMT | Field Of View | Blanker Current | Dwell Time | Date: 8/25/2010 |
| | 40.00 um | 0.7 pA | 10.0 us | Time: 4:07 PM |
| | Working Dist | Image Size | Mag (Display) | |
| | 7.9 mm | 1024x1024 | 4,997.47 X | 5.00 um |

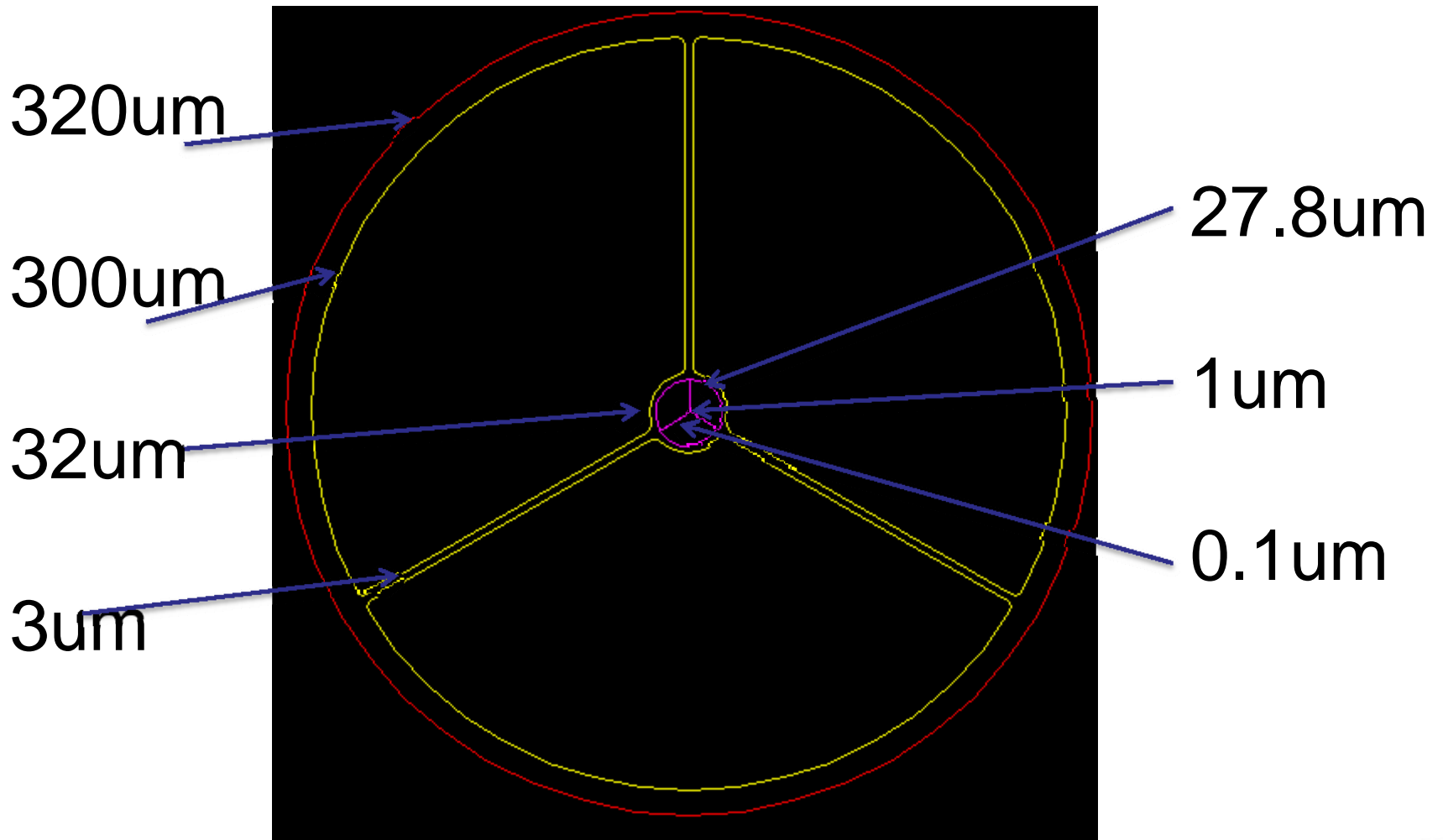
“Target Stats”

- Nitride Membrane
- ~ 40 – 50 nm thick
- 1 μm central target disk,
- 100nm wide arms
- 24 targets per chip
- 300 chips per wafer
 - 7200 targets possible !!!!

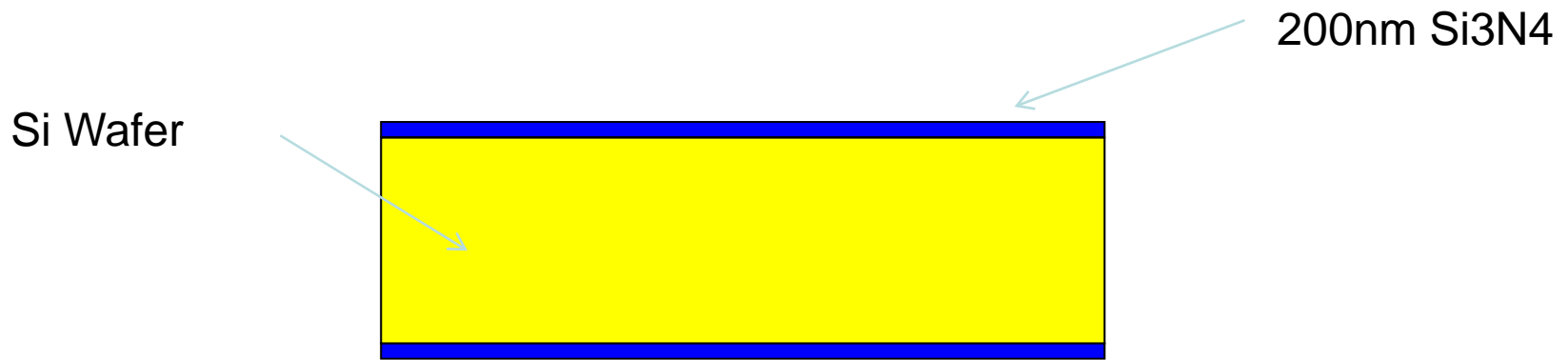


“Chip” Schematic





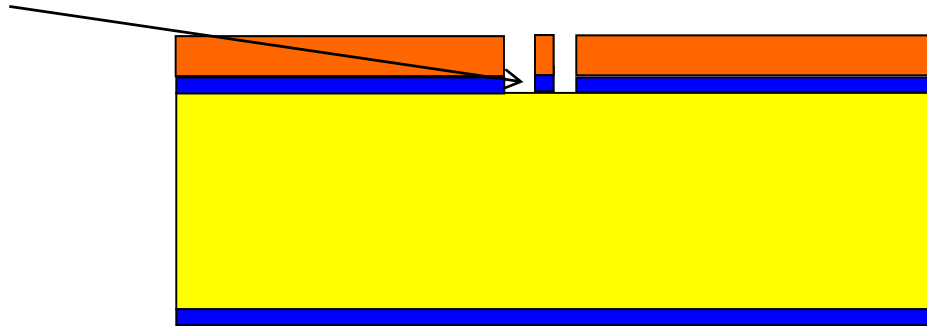
The Process

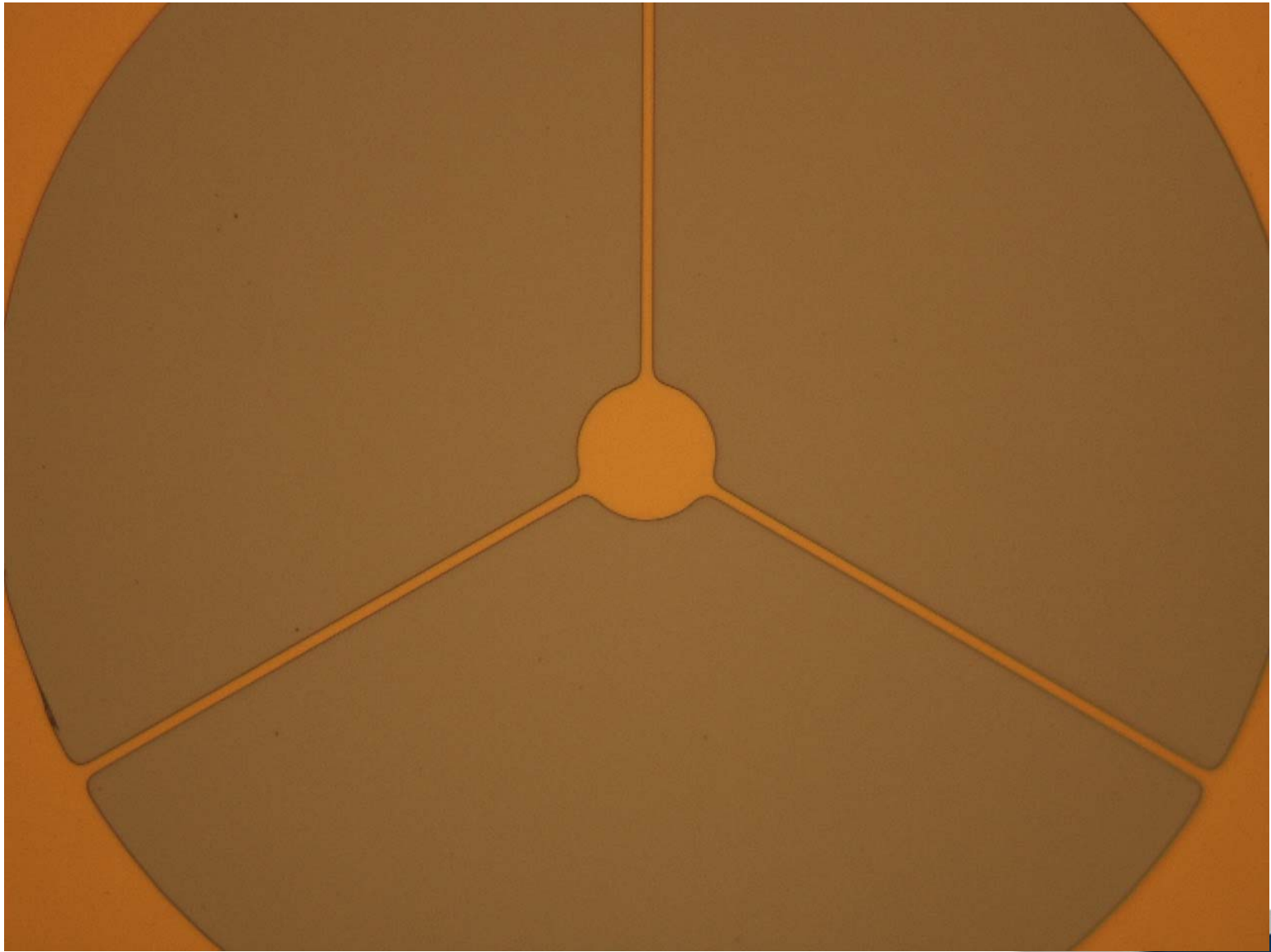


The Process

Photo and

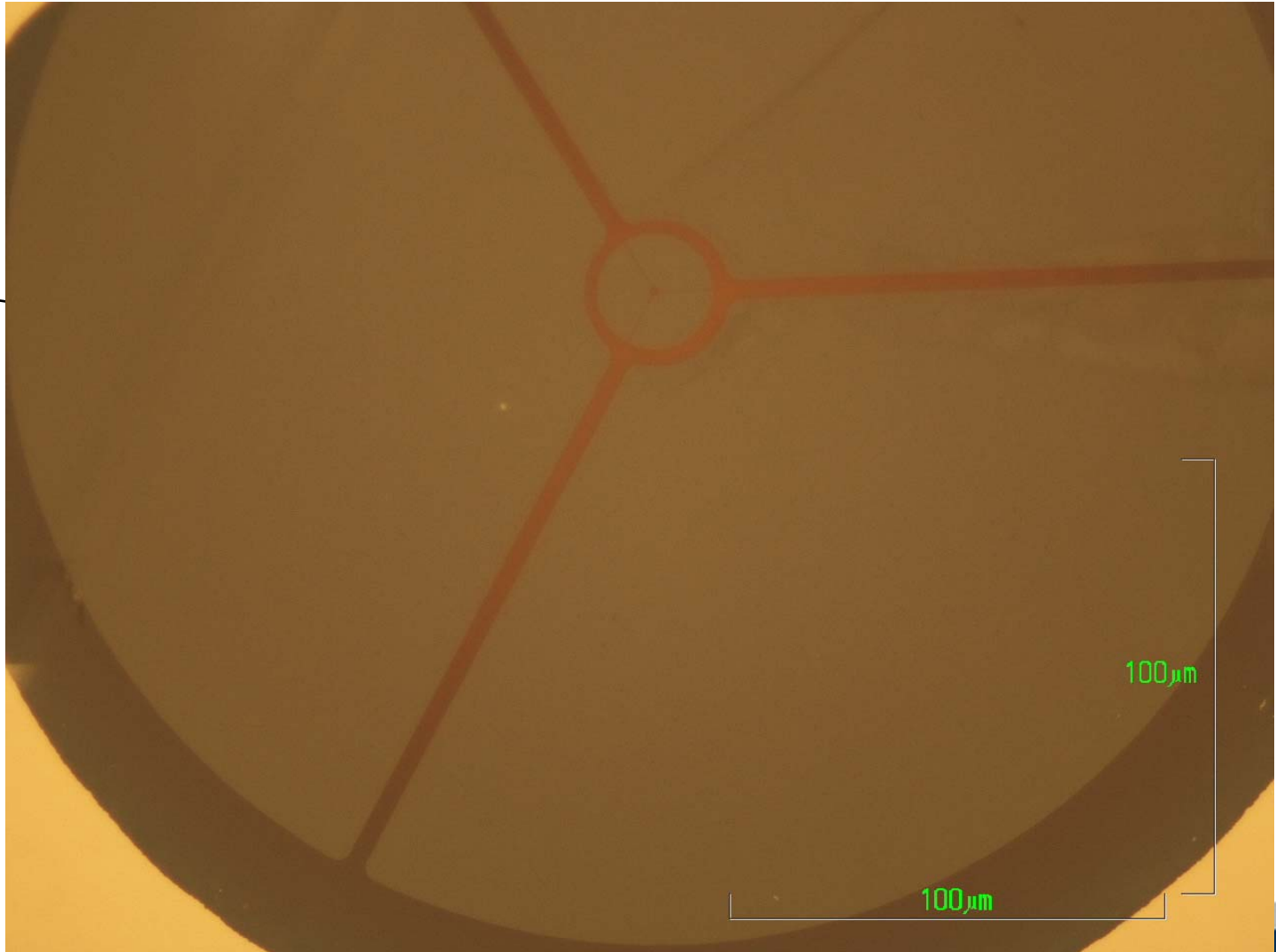
Etch through Nitride





The Process

E-beam and
Etch through



The Process

Protective Layer

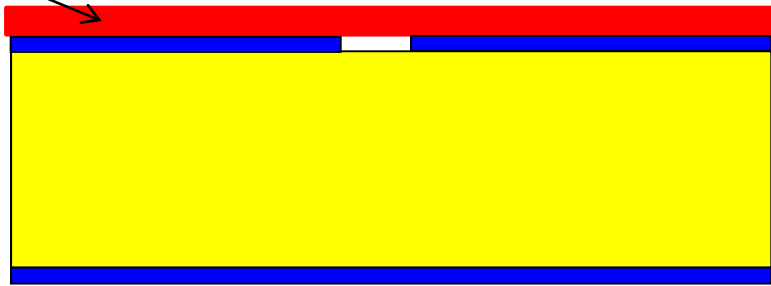
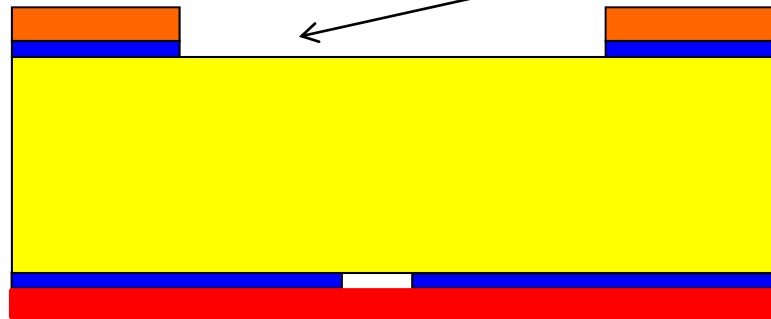


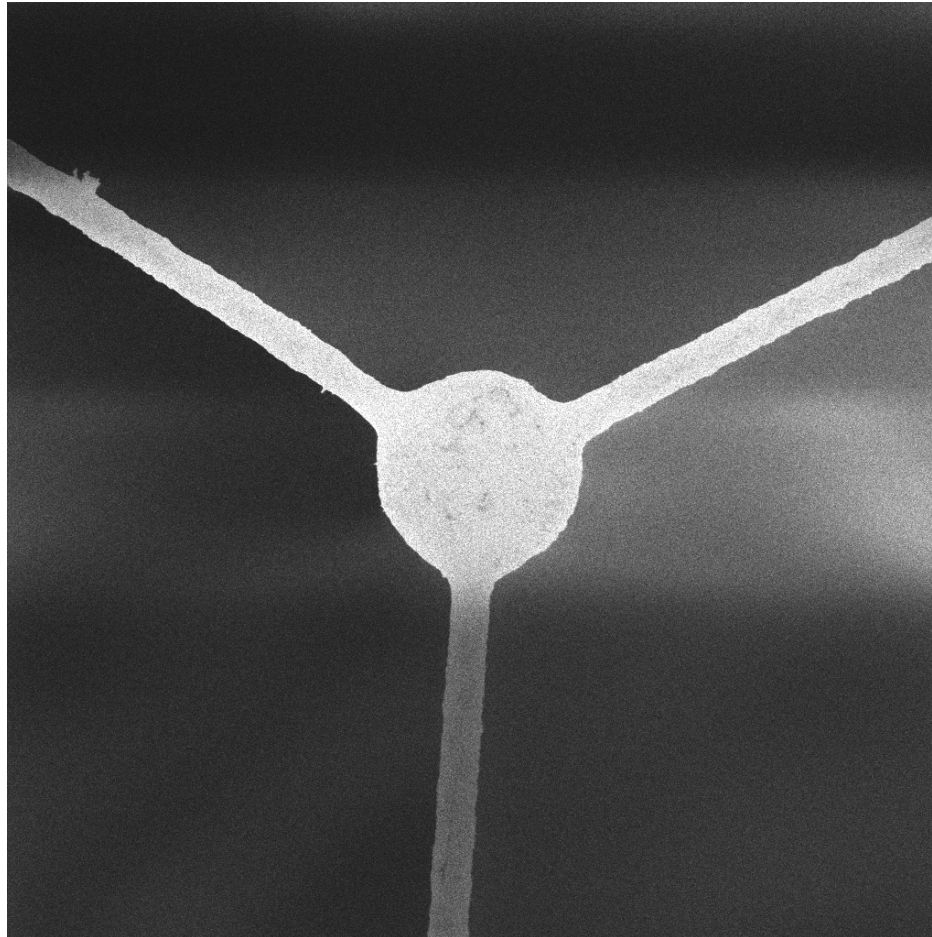
Photo and



Etch through Nitride



The Process





| | | | | |
|--|-------------------------------------|---------------------------|---------------------------------|--|
|  CARL ZEISS SMT | Field Of View 5.00 μm | Blanker Current 0.7 pA | Dwell Time 2.0 μs | Date: 8/25/2010 Time: 4:10 PM |
| | Working Dist 7.9 mm | Image Size 1024x1024 | Mag (Display) 39,979.76 X |  500.00 nm |

Summary

- Small and fragile targets fabricated on silicon !
- “Industry” standard processing is possible for laser targets
 - High volume production of targets
- Huge capital investment for tools
 - More likely to outsource



Thank You

